
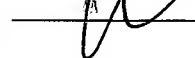


Date: Tuesday, 11/03/2008 1:23:39 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : LUG ASSY
Job Number : 37820	
Estimate Number : 10804	
P.O. Number :	Part Number : D2253
This Issue : 11/03/2008 S.O. No. :	Drawing Number : D2253 REV.A
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 11/03/2008 Qty: 2 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D22531	Lug
-----	--------	-----



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Lug

37757

28 08/03/11 (2x)

2.0	D22533	lug
-----	--------	-----



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 lug

37758

28 08/03/11 (2x)

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1
 WELD PER DRWG D2253 REV.A

28 08/03/11 (2x)

4.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

28 08-03-11 (2)

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

28 08/03/11 (2x)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

ID & STK

8/3/12 500 (2x)

Date: Tuesday, 11/03/2008 1:23:39 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LUG ASS'Y

Job Number: 37820

Part Number: D2253

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

2 08/03/12

Job Completion



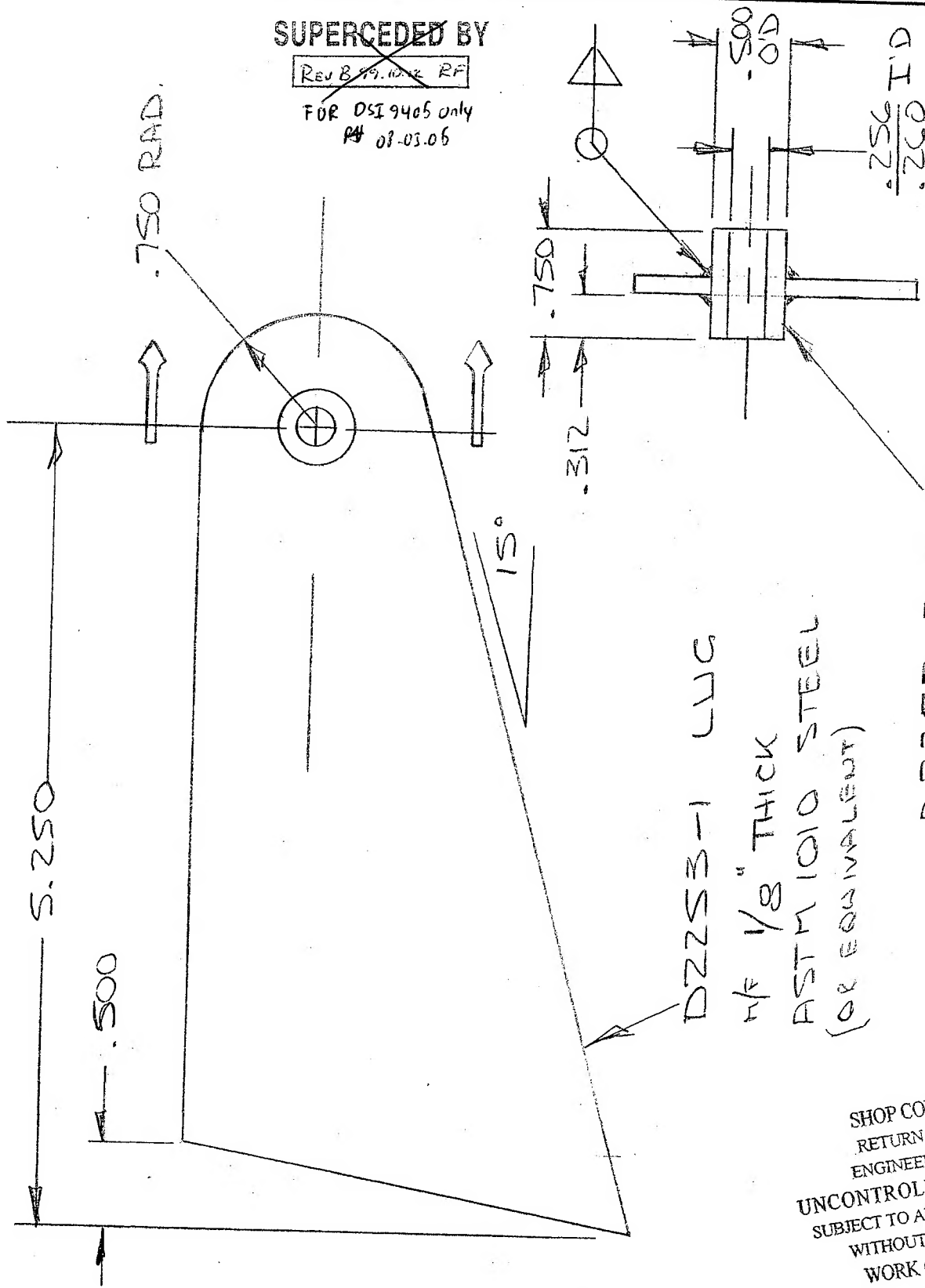
U 08.03.12



DRAWN MEEKER 94-G-14	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN MEEKER 94-G-14	DRAWING NO. D2253	REV. A
BLANKET 94-G-20	SHEET 1 OF 1	
TITLE LUG ASSY		

~~SUPERCEDED BY~~
~~REV B 94.04.2 RF~~
FOR DSI 9405 only
PA 03-03.06

NOTE: TIG WELD PER ASTM STANDARDS



D2253-1 LUG
W/ 1/8" THICK
ASTM 1010 STEEL
(OR EQUIVALENT)

D2253-2 BUSHING

W/ .500 DIA.
ASTM 1010 STEEL
(OR EQUIVALENT)

37752

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